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I don't think there's any way anybody can tell you what to do based on the description of what you are saying is happening. Someone will have to debug what's going on.

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This manual has been prepared for first-time users of Toshiba's Programmable Controller T1 and/or T1S to enable a full understanding of the configuration of the equipment, and to enable the user to obtain the maximum benefits of the equipment. This manual introduces the T1 and T1S, and explains the system configuration.

PROGRAMMABLE CONTROLLER PROSEC T1 T1S
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Toshiba EX40-4MCRD5 | EX40 Plus Mini PLC
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After discussions we uploaded the old PLC software from the EX40's and checked this with the on-site version in the manuals (this was different and the EX40 had been modified over the years and the manuals not updated). We re-wrote the software for both the EX40's to a new S7-1200 and an S7-1200F safety PLC.

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EX40*1MARBS: Toshiba: Toshiba EX40 Plus Programmable Controller Enquire: EX40*1MCRB5: Toshiba: Toshiba EX40 Series PLC Brick Enquire: EX40*2ECRA5: Toshiba: Toshiba EX40 Expansion Module Enquire: EX40*2MARB5

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