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Machine Tool Engineering G R Nagpal will rapid to the R plane, drill to the Z depth and return to the starting height of Z+1.00 when the cycle is finished. example: G98 G81 X## Y## Z-.875 R.100 F## G99 = Retract the tool to the R plane when the drilling cycle is finished. Regardless of

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### Machine Tool Engineering - MTE

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## **G&M Tools - Huge stock of used lathes and machine tools ...**

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