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Ok, let ' s get started with the actual CNC program! As we moved the workpiece in on the machine table and away from the machine zero, our lower-left corner on the workpiece now is at X30 Y30. That is not very practical, so let ' s move the programming zero point to X30 Y30 Z20. This will result in a zero point in the upper (Z) lower-left corner (XY) of the workpiece. We move the programming ...

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## FANUC CNC Simulator for machine tool operators

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